## Norfolk Boreas Offshore Wind Farm

## Outline Traffic

## Management Plan

Appendices
(Version 2) (Clean)


Applicant: Norfolk Boreas Limited
Document Reference: 8.8
Deadline 1

Date: November 2019
Revision: Version 2
Author: Royal HaskoningDHV

## 8 APPENDIX 1 SCENARIO 1 HGV DISTRIBUTION

| Link ID | Link description | Norfolk Boreas Scenario 1 Construction Vehicle Movements <br> All Vehicles <br> HGVs |  |
| :---: | :---: | :---: | :---: |
| 1a | A47 | 124 | 100 |
| 1b | A47 | 172 | 100 |
| 2 | A47 | 181 | 70 |
| 3 | A47 | 121 | 70 |
| 4 | A47 | 81 | 70 |
| 5 | A47 | 290 | 281 |
| 6 | A47 | 284 | 281 |
| 7 | A47 | 83 | 70 |
| 8 | A146 | 77 | 70 |
| 9 | A47 | 326 | 323 |
| 10 | A47 | 324 | 323 |
| 11 | A1065 | 10 | 0 |
| 12 | A1065 | 5 | 0 |
| 13a | A148 | 336 | 323 |
| 13b | A148 | 215 | 206 |
| 14 | A148 | 150 | 138 |
| 15 | B1145 - Litcham | 3 | 0 |
| 16 | B1110/B1146-Holt Road | 91 | 64 |
| 17 | B1145-Billingford Road | 73 | 64 |
| 18 | A1067 | 136 | 117 |
| 19 | A148 | 335 | 323 |
| 20 | Mill Common Road | 0 | 0 |
| 21 | B1147-Etling Green | 38 | 29 |
| 22 | B1147-Dereham Road | 58 | 29 |
| 23 | Northgate - from junction with B1146 | 104 | 64 |
| 24 | A1067 | 211 | 167 |
| 25 | Elsing Lane | 50 | 30 |
| 26 | A1074 | 31 | 0 |
| 27 | A140 | 29 | 0 |
| 28 | A140 | 29 | 0 |
| 29 | A1067 | 164 | 117 |
| 30 | A1067 | 147 | 117 |
| 31 | A1067 | 21 | 0 |


| Link ID | Link description | Norfolk Boreas Scenario 1 Construction Vehicle Movements |  |
| :---: | :---: | :---: | :---: |
|  |  | All Vehicles | HGVs |
| 32 | B1149 - Norwich road | 103 | 92 |
| 33 | B1149-Holt Road | 152 | 99 |
| 34 | B1145 - west of Cawston | 130 | 61 |
| 35a | B1159 - Coast Road | 118 | 95 |
| 35b | B1159 - Coast Road | 118 | 95 |
| 36 | B1149 - Holt Road | 22 | **0 |
| 37 | B1145-Cawston road | 113 | ***92 |
| 38 | A140-Cromer Road | 66 | 0 |
| 39 | A140-Hevingham | 220 | ***138 |
| 40a | A140-Roughton | 93 | 92 |
| 40b | A140-Roughton | 287 | 197 |
| 41 | B1436-Felbrigg | 145 | 138 |
| 42 | B1145-Reepham Road | 80 | 40 |
| 43 | Cromer Road - Ingworth | 10 | 0 |
| 44a | A149 | 104 | 92 |
| 44b | A149 | 127 | 92 |
| 45 | A149 | 76 | 66 |
| 46 | B1145-Lyngate Road | 110 | 67 |
| 47a | Bacton Road - North Walsham | 24 | 0 |
| 47b | North Walsham Road - Edingthorpe Green | 54 | 30 |
| 47c | North Walsham Road - Broomholm | 37 | 30 |
| 48 | B1159 - Bacton Road | 0 | 0 |
| 49 | B1159 | 33 | 30 |
| 50 | A1151 | 14 | 0 |
| 51 | A1151 | 15 | 0 |
| 52 | A149-Wayford Road | 89 | 66 |
| 53 | A149 | 281 | 281 |
| 54 | A149 | 93 | 92 |
| 55 | A149 | 93 | 92 |
| 56 | A149 | 97 | 92 |
| 57 | A149 | 97 | 92 |
| 58 | NNDR - Link a | 237 | 231 |
| 59 | NNDR - Link b | 231 | 231 |


| Link ID | Link description | Norfolk Boreas Scenario 1 Construction Vehicle Movements |  |
| :---: | :---: | :---: | :---: |
|  |  | All Vehicles | HGVs |
| 60 | NNDR - Link c | 117 | 117 |
| 61 | B1436-Roughton Road | 20 | 0 |
| 62 | A1042 | 35 | 0 |
| 63 | A1151 | 5 | 0 |
| 64 | A12 | 72 | 70 |
| 65 | A47 | 323 | 323 |
| 66 | Wendling - Dereham Road | 109 | 69 |
| 67 | North Walsham Road / Happisburgh Road | 104 | 64 |
| 68 | The Street / Heydon Road | 105 | 65 |
| 69 | Little London Road | 81 | *61 |
| 70 | Plantation Road | 50 | 30 |
| 71 | Vicarage Road / Whimpwell Street | 51 | 31 |
| 72 | Dereham Road / Longham Road - Dillington | 54 | 34 |
| 73 | Hoe Road South | 49 | 29 |
| 74 | Mill Street, Elsing Road - Swanton Morley | 50 | 30 |
| 75 | B1354 - Blickling | 110 | 70 |
| 76 | High Noon Road / Church Road | 51 | 31 |
| 77 | Hall Lane - North Walsham | 50 | 30 |
| 78 | Bylaugh | 50 | 30 |
| 79 | B1145 / Suffield Road | 75 | 31 |
| A | Dale Road | 54 | 34 |
| B | Bradenham Lane | 109 | 69 |
| C | Norwich Road | 49 | 29 |
| D | Lime Kiln Road (west) | 54 | 34 |
| E | Mill Lane | 54 | 34 |
| F | Heydon Road | 49 | 29 |
| G | B1145-Cawston road | 52 | 32 |
| H | Wood Dalling Road | 52 | 32 |
| I | Southgate (Road to Southgate from B1149) | 49 | 29 |
| J | Banningham Road | 54 | 34 |
| K | Greens Road, B1145, Felmingham Road, Brick Kiln Lane | 69 | 37 |
| L | Paston Road | 50 | 30 |


| Link ID | Link description | Norfolk Boreas S Construction Ve <br> All Vehicles | cenario 1 <br> icle Movements <br> HGVs |
| :---: | :---: | :---: | :---: |
| M | North Walsham Road / Happisburgh Road | 53 | 33 |
| N | Bacton Road | 53 | 33 |
| 0 | Edingthorpe Road | 53 | 33 |
| P | Edingthorpe | 53 | 33 |
| Q | Hole House Road | 53 | 33 |
| R | North Walsham Road, Grub Street | 51 | 31 |
| S | Walcott Green | 51 | 31 |
| T | Unnamed Road | 54 | 34 |
| U | Swanton Road | 49 | 29 |
| V | Lime Kiln Road | 54 | 34 |
| * | Proposed mitigation flows identified in the ES |  |  |
| ** | Proposed mitigation flows identified in the Norfolk Vanguard OTMP as of Examination Deadline 8 ( $30^{\text {th }}$ May 2019) |  |  |
| *** | Proposed additional flows bypassing Link 36 (Horsford) due to alternative route identified using Link 37 and Link 39. |  |  |


| Link ID | Link description | Norfolk Boreas Scenario 2 Construction Vehicle Movements <br> All Vehicles <br> HGVs |  |
| :---: | :---: | :---: | :---: |
| 1a | A47 | 551 | 415 |
| 1b | A47 | 785 | 415 |
| 2 | A47 | 691 | 291 |
| 3 | A47 | 525 | 291 |
| 4 | A47 | 369 | 291 |
| 5 | A47 | 641 | 580 |
| 6 | A47 | 604 | 580 |
| 7 | A47 | 358 | 291 |
| 8 | A146 | 322 | 291 |
| 9 | A47 | 648 | 637 |
| 10 | A47 | 640 | 637 |
| 11 | A1065 | 72 | 0 |
| 12 | A1065 | 38 | 0 |
| 13a | A148 | 683 | 595 |
| 13b | A148 | 434 | *379 |
| 14 | A148 | 444 | 369 |
| 15 | B1145 - Litcham | 15 | 0 |
| 16 | B1110/B1146-Holt Road | 352 | 224 |
| 17 | B1145-Billingford Road | 320 | 224 |
| 18 | A1067 | 388 | 313 |
| 19 | A148 | 678 | 637 |
| 20 | Mill Common Road | 0 | 0 |
| 21 | B1147-Etling Green | 288 | 224 |
| 22 | B1147- Dereham Road | 312 | 224 |
| 23 | Northgate - from junction with B1146 | 4 | 0 |
| 24 | A1067 | 578 | 407 |
| 25 | Elsing Lane | 92 | 72 |
| 26 | A1074 | 118 | 0 |
| 27 | A140 | 128 | 0 |
| 28 | A140 | 152 | 0 |
| 29 | A1067 | 451 | 313 |
| 30 | A1067 | 457 | 313 |
| 31 | A1067 | 127 | 0 |


| Link ID | Link description | Norfolk Boreas Scenario 2 Construction Vehicle Movements |  |
| :---: | :---: | :---: | :---: |
| 32 | B1149 - Norwich road | 257 | ***184 |
| 33 | B1149 - Holt Road | 385 | 212 |
| 34 | B1145 - west of Cawston | 276 | ***112 |
| 35a | B1159 - Coast Road | 390 | 294 |
| 35b | B1159 - Coast Road | 326 | 263 |
| 36 | B1149 - Holt Road | 136 | ***0 |
| 37 | B1145-Cawston road | 366 | ****264 |
| 38 | A140-Cromer Road | 292 | 0 |
| 39 | A140-Hevingham | 601 | ****313 |
| 40a | A140-Roughton | 300 | 289 |
| 40b | A140-Roughton | 428 | 184 |
| 41 | B1436 - Felbrigg | 354 | *287 |
| 42 | B1145-Reepham Road | 198 | **72 |
| 43 | Cromer Road - Ingworth | 26 | 0 |
| 44a | A149 | 391 | 289 |
| 44b | A149 | 420 | 262 |
| 45 | A149 | 320 | 206 |
| 46 | B1145-Lyngate Road | 465 | 224 |
| 47a | Bacton Road - North Walsham | 145 | 0 |
| 47b | North Walsham Road - Edingthorpe Green | 203 | 72 |
| 47c | North Walsham Road - Broomholm | 91 | **72 |
| 48 | B1159 - Bacton Road | 0 | 0 |
| 49 | B1159 | 91 | **72 |
| 50 | A1151 | 158 | 0 |
| 51 | A1151 | 88 | 0 |
| 52 | A149-Wayford Road | 297 | 206 |
| 53 | A149 | 634 | 630 |
| 54 | A149 | 251 | 248 |
| 55 | A149 | 251 | 248 |
| 56 | A149 | 270 | 248 |
| 57 | A149 | 271 | 248 |
| 58 | NNDR - Link a | 487 | 453 |
| 59 | NNDR - Link b | 472 | 453 |


| Link ID | Link description | Norfolk Boreas Scenario 2 <br> Construction Vehicle Movements <br> All Vehicles <br> HGVs |  |
| :---: | :---: | :---: | :---: |
| 60 | NNDR - Link c | 400 | 313 |
| 61 | B1436-Roughton Road | 76 | 0 |
| 62 | A1042 | 164 | 0 |
| 63 | A1151 | 67 | 0 |
| 64 | A12 | 299 | 291 |
| 65 | A47 | 639 | 637 |
| 66 | Wendling - Dereham Road | 192 | 152 |
| 67 | North Walsham Road / Happisburgh Road | 159 | 80 |
| 68 | The Street / Heydon Road | 160 | 80 |
| 69 | Little London Road | 260 | **48 |
| 70 | Plantation Road | 284 | 184 |
| 71 | Vicarage Road / Whimpwell Street | 64 | 30 |
| 72 | Dereham Road / Longham Road - Dillington | 184 | 136 |
| 73 | Hoe Road South | 158 | 96 |
| 74 | Mill Street, Elsing Road - Swanton Morley | 103 | 72 |
| 75 | B1354 - Blickling | 72 | 72 |
| 76 | High Noon Road / Church Road | 92 | 72 |
| 77 | Hall Lane - North Walsham | 92 | **72 |
| 78 | Bylaugh | 92 | 72 |
| 79 | B1145 / Suffield Road | 92 | 72 |
| * | Refined Primary Peak flows identified in the |  |  |
| ** | Proposed mitigation flows identified in the ES |  |  |
| *** | Proposed mitigation flows identified in the N Deadline 8 ( $30^{\text {th }}$ May 2019) | uard OTMP as of E | xamination |
| **** | Proposed additional flows bypassing Link 36 using Link 37 and Link 39. | ue to alternative | oute identified |

## Coccer

## EXPERTS IN MOTION



Route Access Survey - Revision 2
314597
Norfolk Vanguard
Off A47 near Necton, Norfolk
Royal HaskoningDHV
Report Produced: March 2018

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## Report Details

## Report for

Ryan Eldon
Royal HaskoningDHV
Rightwell House
Bretton
Peterborough
PE3 8DW

## Attendees of Survey

Steven Mangham
Issued by
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Document Revisions

| No | Date | Details |
| :--- | :--- | :--- |
| 1 | $25 / 04 / 2018$ | Route B removed from report |
| 2 | $25 / 04 / 2018$ | Updated to Client Comments |

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## 1 Executive Summary

1.1. One route has been assessed for the transportation of a 200Te Transformer from the Kings Lynn Port to proposed Norfolk Vanguard Site. The Route has been detailed along the A47 to site.
1.2. The start location within the Port of Kings Lynn has been chosen due to previous information regarding the heavy load quay within the dock.

## Third party land

1.3. No third party land has been identified by the assessment.

## Road widening

1.4. No road widening has been identified by the assessment.

## Modifications to street furniture

1.5. Street furniture removal will be required at a number of locations along the route and have been detailed where required.

## Manual Steering

1.6. Due to the vehicle configuration, manual steering will be utilised at numerous locations along the routes including roundabouts.

## Vertical Alignment

1.7. There is an overhead bridge along Route $A$ on the A47. Clarification of the bridge clearance height has been sought from the relevant authorities and the response has indicated a clearance of 5.18 m critical. Additional clearance checks to be undertaken prior to any movements.

## Structural Assessment

1.8. The relevant authorities who own or manage the structures on the route have been consulted regarding any potential issues along the proposed route. No negative responses have been received at time of issue although Kier Group, who manages the A47, would not comment without a formal BE16 being applied for.

## Other areas of note

1.9. There are numerous overhead cables along both routes. Once the final loaded configuration and dimensions are finalised, the utilities services should be contacted regarding their cable heights. It may be that some cables will have to be removed or a specialist team join the delivery convoy to raise the cables, where required.
1.10. Tree pruning will be required along the route to ensure a suitable clearance is available for the load.

## 2. Introduction

2.1 Collett \& Sons Ltd. were commissioned by Royal Haskoning DHV (RHDHV) to undertake an abnormal loads route access study to assess the transportation of a 200Te Transformer to the Norfolk Vanguard Site, off A47 near Necton, Norfolk (the site).
2.2 The site is located off the A47 near Necton, Norfolk. The purpose of this report is to detail access to the entrance of Norfolk Vanguard site from Kings Lynn Harbour.

## Methodology

2.3 An initial desk based study was undertaken to identify possible loading configurations for the component (details confirmed by RHDHV).
2.4 The route surveyed in this report has been identified by Collett.
2.5 A site visit was then carried out to determine the feasibility of the identified routes and pinch points.
2.6 Following the site visit, Swept Path Analysis (SPA) was then carried out at the identified pinch points. The SPA's are detailed in this report, and indicate any areas of road widening or land take that are required.
2.7 All drawings are produced using Ordnance Survey 'OS MasterMap' mapping data, unless stated otherwise. Street furniture is not included on OS MasterMap data; this is plotted by taking measurements on site with a tape. Actual road widths are also checked and adjusted on the map data accordingly. Where adjustments to the OS MasterMap data have been made this is indicated as 'adjusted' on the drawing.
2.8 The analysis is based on the most onerous components when loaded on delivery vehicles.
2.9 The trailers used to transport the component modular. Manual Steering indicates that the steering of the axles is controlled by an operative using an override devise. Manual Steering can be used to achieve alternative swept areas where appropriate.
2.10 Upon selection of the route, the relevant authorities were contacted with regard to the structural suitability of the delivery route for the heaviest loaded vehicle.
2.11 Details pertaining to the highway boundary have not been obtained from the County Council, thus in order to determine the impact on third party land it has been assumed that fence lines, walls and hedgerows define this boundary.
2.12 In addition, the report is supplemented by photographic evidence, map referencing and CAD drawings of the 'pinch points' for the proposed routes.

## 3. Components

3.1. RHDHV have requested that the assessment on which this report is compiled be based on the delivery of a 200 Te Transformer.
3.2. The transformer specification was supplied by RHDHV.

## 4. Abnormal Indivisible Load Profiles

4.1. The abnormal loads are assessed based on weight, length, width and height and loaded to the most appropriate vehicle, the weights and dimensions of these are detailed below. The loading diagrams are detailed in APPENDIX 1.

| 4.2. | $314597-\mathrm{A}$ |
| :--- | :--- |
| 200te Transformer |  |
|  | Loaded vehicle dimensions |
| Overall vehicle Length | 66.06 m |
| Rigid Length | 27.04 m |
| Width | 4.929 m |
| Height | 5.10 |
| G.V.W excluding tractor units | 332.86 Te |

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## 5. Requirements for the movement of Abnormal Indivisible Loads

5.1. An abnormal load is defined as below (including the actions required for permitting and notice).

## Weight

5.2. Gross weight or axle weights exceeding C \& U or Authorised Weight limits up to $80,000 \mathrm{kgs}$ (78.74 tons).
5.3. Action required: 2 clear days' notice with indemnity to Highway and Bridge Authorities.
5.4. Gross weight (of vehicle carrying the load) exceeding $80,000 \mathrm{kgs}$ ( 78.74 tons) up to $150,000 \mathrm{kgs}$ (147.63tons).
5.5. Action required: 2 clear days' notice to Police and 5 clear days' notice with indemnity to Highway and Bridge Authorities.
5.6. Gross weight (of vehicle carrying the load) exceeding 150,000kgs (147.63tons).
5.7. Action required: HA Special Order (form BE16), up to 8 weeks approval time, plus 5 clear days' notice to Police and 5 clear days' notice with indemnity to Highway and Bridge Authorities.

## Width

5.8. Width exceeding 2.9 metres (for C \& U loads) 3.0 metres ( $9^{\prime} 10$ ") up to 5.0 metres ( $16^{\prime \prime} 5^{\prime \prime}$ ) for other loads
5.9. Action required: 2 clear days' notice to the Police.
5.10. Width exceeding 5.0 metres ( $16^{\prime} 5^{\prime \prime}$ ) up to 6.1 metres ( $20^{\prime}$ )
5.11. Action required: HA form VR1 plus 2 clear days' notice to Police.
5.12. Width exceeding 6.1 metres (20')
5.13. Action required: HA Special Order (form BE16), up to 8 weeks approval time, plus 5 clear days' notice to Police and 5 clear days' notice with indemnity to Highway and Bridge Authorities.

## Length

5.14. When exceeding 18.65 metres ( $61^{\prime} 2^{\prime \prime}$ ) up to 30 metres ( $98^{\prime} 5$ ") rigid length - (Vehicle or train of vehicles)
5.15. Action required: 2 clear days' notice to the Police.
5.16. Vehicle combination exceeding 25.9 metres ( 85 ').
5.17. Action required: 2 clear days' notice to the Police.
5.18. When exceeding 30.0 metres ( 98 ' 5 ") rigid length.
5.19. Action required: HA Special Order (form BE 16), up to 8 weeks approval time, plus 5 clear days' notice to Police and 5 clear days' notice with indemnity to Highway and Bridge Authorities.

## Bridge Height

5.20. Any low bridges along the route that have a clearance less than 5.0 m will be signed as a low bridge. This threshold could create difficulties in the passage of over-height or near over-height vehicles.

## Abnormal Load Requirements

5.21. For the specified abnormal load, the following actions will be required for the delivery vehicle.

| 5.22. | $314597-$ A | Action Required |
| :--- | :--- | :--- |
|  | $200 t e$ <br> Transformer | HA Special Order (form BE16), up to 8 weeks approval time, plus 5 clear <br> days notice to Police and 5 clear days notice with indemnity to Highways <br> and Bridge Authorities. |

## 6. Port Information



## Kings Lynn

6.1. The Port of King's Lynn is located on the Wash on the UK's east coast. Trunk roads connect the port to Cambridge, where the M11 leads down to the M25 and east to Leicester and the M1.

Table of normal acceptance dimensions of vessels

| $\begin{array}{l}\text { Dock, Jetty or } \\ \text { quay }\end{array}$ |  |  | $\begin{array}{l}\text { Quay } \\ \text { Length }\end{array}$ | $\begin{array}{l}\text { Depth of } \\ \text { water }\end{array}$ | Length | Beam |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | Draught \(\left.\begin{array}{l}Approx. <br>


dwt\end{array}\right]\)| Alexandra Dock | 350 m | 5.3 m | 119 m | 13.85 m |
| :--- | :--- | :--- | :--- | :--- |
| Bentinck Dock | 800 m | 5.3 m | 119 m | 13.85 |
| Riverside Quay | 220 m | Tidal | 140 m | 20.0 m |

Alexandra Dock


## 7. Responses from Statutory Consultees (Structures Suitability)

7.1. The loading information for this transformer configuration has been sent to the relevant authorities to ascertain if there are any issues with weights and structures within the areas of the Authorities jurisdiction - Details of the authorities can be found below.
7.2. For the purposes of the responses below, the routes referred to are as follows

## Route:

- Exit Kings Lynn Harbour onto Edward Benefer Way,
- Continue on Edward Benerfer Way to merge onto Grimston Road A148.
- Continue on A148 to roundabout junction with A149 Queen Elizabeth Way,
- At roundabout turn right onto A149 Queen Elizabeth Way,
- Continue on A149 through 2 roundabouts to roundabout junction with A47,
- At roundabout turn left onto A47,
- At roundabout turn left onto A47,
- At roundabout, continue on A47,
- At roundabout continue on A47,

Continue on A47 to proposed site entrance on the right hand side at approx. OS Grid refs: TF 8924511382.
7.3. The following summarises the correspondence between the relevant authorities. The detailed responses can be viewed in APPENDIX 3.

| County <br> Council <br> Highways | Issues? | Contact <br> Name | Email Address | Phone <br> Number |
| :--- | :--- | :--- | :--- | :--- |
| Norfolk <br> Council | No | Mark North | Pandt.bridges@norfolk.gov.uk | 01603 |
| Area 6 | No <br> Comment | John Hughes | John.Hughes@kier.co.uk | 01223804 |
| Network Rail | No | Katie <br> Nicholson | Katie.Nicholson@networkrail.co.uk | 01908783 |
| Historic <br> Railways <br> Estate | No | Tania Howell | Tania.Howell@jacobs.com | 0118946 |
| Canal and <br> river trust | Not <br> responded | N/A | abnormal.loads@canalrivertrust.org.uk | 0113 |

## Summary of Structural Issues

7.4. At the time of issue, Canal and River Trust have yet to respond and Area 6 could not comment without a formal BE16 application. Responses from the other authorities in the table above have not highlighted any structural issues.

## 8. Route Assessment

8.1. This section of the report illustrates in detail the pinch points and routes for the delivery of all abnormal load components from Kings Lynn Harbour to Norfolk Vanguard.

### 8.2. Route

| Start Location | Kings Lynn Harbour | Distance of Route | Km | Miles |
| :--- | :--- | :---: | :---: | :---: |
|  | Via: |  |  | 34.1 |

- Exit Kings Lynn Harbour onto Edward Benefer Way,
- Continue on Edward Benerfer Way to merge onto Grimston Road A148.
- Continue on A148 to roundabout junction with A149 Queen Elizabeth Way,
- At roundabout turn right onto A149 Queen Elizabeth Way,
- Continue on A149 through 2 roundabouts to roundabout junction with A47,
- At roundabout turn left onto A47,
- At roundabout, turn left onto A47,
- At roundabout, continue on A47,
- At roundabout, continue on A47,
- Continue on A47 to site entrance on the right hand side at approx. OS Grid ref: TF 89275 11404.


### 8.3. Map Overview



### 8.4. Map Extract



| KEY - Colour coding of modification requirements |  |  |
| :--- | :--- | :--- | :--- | :--- |
| Indicates major modifications <br> are required i.e. Road <br> widening, street furniture etc. | Indicates manoeuvre or <br> minor modifications i.e. <br> contraflow manoeuvre. | No modifications required. |




EXPERTS IN MOTION





### 8.5. Map Extract







### 8.6. Map Extract




### 8.7. Map Extract







### 8.8. Map Extract







EXPERTS IN MOTION


## 9. Recommendations

9.1. If suitable agreements and necessary amendments to the route can be made with both the highway authorities and land owners then this route is recommended for the delivery of all the components.
9.2. These recommendations are made from a purely transport orientated view, and do not consider any political issues in terms of land ownership, or any other precincts raised, that may otherwise be restrictive. It is recommended to have adequate warning signs implemented to warn other road users at critical points along the route.
9.3. All hedges, shrubs, bushes, trees and overhanging branches along the nominated routes must be trimmed to allow a minimum envelope on the road of 7.5 m wide by 7.5 m high for load $A$ and for load B they should be 6.0 m by 6.0 m .
9.4. All street furniture, signage etc. along the nominated route must be removed to allow a minimum envelope on the road of 7.5 m by 7.5 m high for load $A$ and for load $B$ they should be 6.0 m by 6.0 m . Other specific street furniture has been nominated in this report to facilitate 'over-sailed' and 'swept' areas.

## 10. Important notes

10.1. The loaded configuration is based on a generic load size identified by Royal Haskoning DHV. No technical drawings were received of the Transformer and it is possible that the load cannot be loaded in the configuration identified in this report. If this is the case, it may result in different loaded dimensions and as a result, the route becoming unsuitable.
10.2. Police escort or Pilot car will be required for all component trailers to negotiate the route, in order to assist with traffic control and control oncoming traffic flow.
10.3. The information contained in this report is privileged and confidential and is for the exclusive use of the client nominated herein.
10.4. All access diagrams and assessments are made and calculated for the road movement of loaded trailer equipment carrying the components. These dimensions are based on the turning circles and specification of Collett \& Sons Ltd trailer equipment.
10.5. Land take is usually referred to when land is required from Private Land Owners; road widening is usually referred to when land is required within highways boundaries. The boundaries between private land and highways property are assumed by using obvious demarcation such as fence lines/hedges etc. It should be noted that actual boundaries between highways and private land are not substantiated in this report and can only be authenticated by carrying out land searches.
10.6. All drawings produced of swept path diagrams are illustrated by using the automatic steering principle for the steerable trailers, unless otherwise stated. However, all steerable trailers have a manual override system that if used will alter the path of the trailer.
10.7. All drawings are produced using Ordnance Survey 'OS MasterMap' mapping data, unless stated otherwise. Street furniture is not included on OS MasterMap data, this is plotted by taking measurements on site with a tape, actual road widths are also checked and adjusted on the map data accordingly. Where adjustments to the OS MasterMap data have been made this is indicated as 'adjusted' on the drawing.
10.8. All route assessment, proposed land-take and removal/re-instatement of nominated street furniture is deemed accurate by Collett \& Sons Ltd at the date that this report is created. We cannot be held responsible for the development of future road schemes or alterations to the routes surveyed that may leave this report inaccurate.

## 11. List of Drawing Numbers

11.1. Transformer

Drawing No
Title

314597-100A1.1
314597-120A1.1
Exit from Kings Lyn port

314597-130A1.1
A148 roundabout junction with A149
A149 roundabout junction with A1076
314597-140A1.1
A149 roundabout junction with Sainsbury's
314597-150A1.1
A149 roundabout junction with A47
314597-160A1.1
314597-170A1.1
314597-180A1.1
A47 Roundabout
A47/A1122 Roundabout
A47/Norwich Road Roundabout
314597-190A1.1
Proposed site entrance off A47

## APPENDIX 1 - ELEVATION DRAWINGS OF SWEPT PATH MODELS



## APPENDIX 2 - SWEPT PATH ANALYSIS










Swept Path indicates trailer utilising MANUAL
steering

**Caution**

- Proposed junction alignment can be
navigated utilising manual steering.

UK Grid Reference: TF 8924511382












 The intomation is privile

Area within red outline will be swept by tractor and trailer axles

Hatched area within red outline to be evelled and prepared to accept axle loadings
Area within magenta outline will be oversailed by load and projections Area within green outline will be oversailed by trailer body
 Halifax HX2 ODF WEB: www collett

## APPENDIX 3 - COUNCIL CORRESPONDENCE AND COMMENTS

Battic House Central Dock Road GRANGEMOUTH Central Scotland FK3 8 TV

Tel．$+44(0) 8456255233$
Tel．$+44(0) 8456255233$
Fax $+44(0) 8456255244$ Email infoeccollettico．uk
www．collett．co．uk

| Our Ref： | 314597 | Date： | $10^{\text {th }}$ March 2018 |
| :--- | :--- | :--- | :--- |

## Application for＇Confirmation of suitable route＇for Norfolk Vanguard．

To Whom it May Concern，
I am currently carrying out a survey to a site called＇Norfolk Vanguard＇，off A47 near Necton．
Could you please confirm in writing that the route detailed below and all structures that are involved in your area on this route are suitable in terms of axle loadings，spacing and Gross vehicle weights，in connection with the loaded vehicle specifications below．

## Route：

－Exit Kings Lynn Harbour onto Edward Benefer Way，
－Continue on Edward Benerfer Way to merge onto Grimston Road A148．
－Continue on A148 to roundabout junction with A149 Queen Elizabeth Way，
－At roundabout turn right onto A149 Queen Elizabeth Way，
－Continue on A149 through 2 roundabouts to roundabout junction with A47，
－At roundabout turn left onto A47，
－At roundabout turn left onto A47，
－At roundabout，continue on A47，
－At roundabout continue on A47，
－Continue on A47 to proposed site entrance on the right hand side at approx．OS Grid refs：TF 89245 11382.

| Load A：Girder Bridge Only |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rigid <br> Length | 27.042 | Overall <br> Length | 49.70 | Overall <br> Width | 7.39 | Overall <br> Height | 4.929 | Gross <br> Vehicle <br> Weight | $332.86 T e$ |


|  | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Number <br> of <br> wheels <br> per axle | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 |  |
| Axle <br> Weight <br> （Te．） | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 |  |
| Axle <br> Spacing |  | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 11.78 | 1.50 | 1.50 | 1.50 |

COLlRTTH
EXPERTS IN MOTION

Victoria Terminal
Albert Road halifax West Yorkshire HXZ ODF

Battic House Central Dock Road GRANGEMOUTH Central Scotland FK38TV

Tel. +44 (0) 8456255233
Fax +44 (0) 8456255244 Email infoecollett.co.uk
www.collett.co.uk

| 14 | 15 | 16 | 17 | 18 | 19 | 20 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8 | 8 | 8 | 8 | 8 | 8 | 8 |  |
| 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 | 16.64 |  |
|  | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 | 1.50 |  |



Should there be any problem with any part of the route detailed, I would appreciate your immediate response.

Your urgent response would be greatly appreciated.
Many thanks \& best regards

Steven Mangham
COLLETT \& SONS LTD

## COLLETTIT

EXPERTS IN MOTION

Victoria Terminal Albert Road HALIFAX West Yorkshire HXZ ODF

Mistrat Point AW Nielsen Road GOOLE East Yorkshire DN14 6UE

Battic House Central Dock Road GRANGEMOUTH Central Scotland FK3 8TV

## Map of Routes

## Route A

Exit from Kings Lynn Harbour on Edward Benefer Way.


## Continue on Edward Benefer Way to merge on Grimston Road A148.



Mistrat Point AW Nielsen Road GOOLE East Yorkshire DN146UE

Battic House Central Dock Road GRANGEMOUTH Central Scotland FK38TV

## Continue on A148 to roundabout jucntion with A47.



## Continue on A47 to Site



| From: | Howell, Tania [Tania.Howell@jacobs.com](mailto:Tania.Howell@jacobs.com) |
| :--- | :--- |
| Sent: | 21 March 2018 08:19 |
| To: | Steven Mangham |
| Subject: | RE: Confirmation of Suitable Route -314597 |

Good morning Steven,

Thank you for your enquiry.
I can confirm that neither of the route options will affect any Historic Railways Estate structures.

Regards
Tania

Tania Howell
Abnormal Loads Officer
Jacobs
DDI: 01189468911

If your mail concerns abnormal load movements, please reply to RSGBRB@jacobs.com

From: Steven Mangham [mailto:Steven.Mangham@collett.co.uk]
Sent: 20 March 2018 16:54
To: abloads.area6@kier.co.uk; roadspace.area6@kier.co.uk; abnormalloads@norfolk.gov.uk; Abnormal Loads
Contact (AbnormalLoadsContact@networkrail.co.uk) [AbnormalLoadsContact@networkrail.co.uk](mailto:AbnormalLoadsContact@networkrail.co.uk);
abnormal.loads@canalrivertrust.org.uk; RSGBRB@jacobs.com
Subject: [EXTERNAL] Confirmation of Suitable Route - 314597

Good Afternoon,
To Whom It May Concern:
Please find attached a Confirmation of Suitable Route request for Norfolk Vanguard.
Please note that, at present, we do not require a permit to move. This request is for information purposes only to ensure that the route is suitable to accept the axles loads proposed and to identify any potential structure issues there may be on the identified route.

If you could response in writing to steven.mangham@collett.co.uk that would be much appreciated.

Kind Regards,

## Steven Mangham

Consulting Team Manager/Renewables Project Manager

Collett \& Sons Ltd | Victoria Terminal | Albert Road | Halifax | HX2 ODF | UK
Tel: +44 (0)8456 255288 | Fax: +44 (0)8456 255244 | Mob:五
Email: steven.mangham@collett.co.uk | Web: www.collett.co.uk

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#### Abstract

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[^0]Administrator

Sent:
To:
Subject:
Attachments:

26 March 2018 12:11
Steven Mangham
FW: 2018-03-23 00-00 Confirmation_of_suitable_route_314597
2018-03-23 00-00 Confirmation_of_suitable_route_314597.pdf; 2018-03-23 00-00
Confirmation_of_suitable_route_314597.xlsx

## Michael Collett

Director
Collett \& Sons Ltd | Victoria Terminal | Albert Road | Halifax | HX2 ODF | UK
Tel: +44 (0)8456 255233 | Fax: +44 (0)8456 255244


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Copies of which are available from our website: http://www.collett.co.uk/index.php/sheq/accreditations-and-terms-conditions

From: Hughes, John [mailto:John.Hughes@kier.co.uk]
Sent: 26 March 2018 11:59
To: info at collett
Cc: Nick Hyde (Nicolas.hyde@highwaysengland.co.uk); Chimwemwe Banda
Subject: 2018-03-23 00-00 Confirmation_of_suitable_route_314597

Steven Mangham
Proposals such as in the attached have to be dealt with by due process.
If you have not already done so you must submit a Special Order Notification to:-

Abnormal Loads<br>Highways England | The Cube | 199 Wharfside Street | Birmingham | B1 1RN<br>Tel: 03004703102<br>Abnormal Loads Team Tel: 03004703004<br>Web: http://www.highways.gov.uk

I believe that this is done via ESDAL.

There are potentially twenty structures belonging to Highways England that may be affected by your proposal, though I note that you are avoiding some of the larger span structures in your attached proposal.

The structures potentially affected by your proposal are listed in the attached excel spreadsheet. We at Kier are unable to process your proposal further without a notification and Special Order reference from Highways England.

## Regards

John Hughes Bsc. C.Eng MICE

Project Manager Structures
Abnormal Loads Coordinator Highways England Areas 6 and 8

Kier Services I Highways I Sandy Highways Depot, Beamish Close, Sandy SG19 1SD
T: I 01223255255 I E: john.hughes@kier.co.uk
Web www.kier.co.uk

Connect with us I follow us on LinkedIn I like us on Facebook I follow us on Twitter I follow us on Google+ I follow us on Instagram Our values are enthusiastic, collaborative and forward-thinking

Kier Highways Limited I Registered in England No. 5606089
Registered Office: Tempsford Hall, Sandy, Bedfordshire, SG19 2BD

From:

## Sent:

To:
Subject:

Nicholson Katie [Katie.Nicholson@networkrail.co.uk](mailto:Katie.Nicholson@networkrail.co.uk) on behalf of Network Rail Abnormal Loads [NetworkRailAbnormalLoads@networkrail.co.uk](mailto:NetworkRailAbnormalLoads@networkrail.co.uk)
23 March 2018 13:20
Steven Mangham
QID 615 RE: Confirmation of Suitable Route - 314597

Hi Steven,

Your proposed movement does not affect any Network Rail owned road over rail bridges or tunnels therefore we have no objection to your proposed routes.

Please note we only check the load carrying capacity of Network Rail owned road over rail bridges affected we do not check anything else including:

- Load carrying capacity of level crossings
- Clearance to bridge parapets
- Clearance under a rail bridge
- Clearance to overhead wires at level crossings


## Many Thanks

## Katie Nicholson

Abnormal Loads Assistant
Abnormal Loads Help Desk: 01908783140


Abnormal Loads | National Records Group | Route Services
The Quadrant | Elder Gate | Milton Keynes | MK9 1EN
D 01908783140 | E Katie.Nicholson@networkrail.co.uk W Network Rail Abnormal Loads

From: Steven Mangham [mailto:Steven.Mangham@collett.co.uk]
Sent: 20 March 2018 16:53
To: abloads.area6@kier.co.uk; roadspace.area6@kier.co.uk; abnormalloads@norfolk.gov.uk; Network Rail Abnormal
Loads; abnormal.loads@canalrivertrust.org.uk; rsgbrb@jacobs.com
Subject: Confirmation of Suitable Route - 314597

Good Afternoon,
To Whom It May Concern:
Please find attached a Confirmation of Suitable Route request for Norfolk Vanguard.
Please note that, at present, we do not require a permit to move. This request is for information purposes only to ensure that the route is suitable to accept the axles loads proposed and to identify any potential structure issues there may be on the identified route.

If you could response in writing to steven.mangham@collett.co.uk that would be much appreciated.

Kind Regards,

## Steven Mangham

Consulting Team Manager/Renewables Project Manager
Collett \& Sons Ltd | Victoria Terminal | Albert Road | Halifax | HX2 ODF | UK
Tel: +44 (0)8456 255288 | Fax: +44 (0)8456 255244
Email: steven.mangham@collett.co.uk | Web: www.collett.co.uk


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| From: | ETD Bridges [pandt.bridges@norfolk.gov.uk](mailto:pandt.bridges@norfolk.gov.uk) |
| :--- | :--- |
| Sent: | 21 March $201812: 15$ |
| To: | Steven Mangham |
| Subject: | RE: MOVING - NO DATE FW: Confirmation of Suitable Route -314597 |
|  | ABNORMAL LOAD |

Hi Steven

I have checked the routes and do not see any problems with the proposed vehicle/axle loads travelling over the NCC owned structures on the route. NCC are not responsible for the structures on the A47 and you will need to contact Highways England for them to comment on the suitability of that part of the route.

## Regards

Mark

## Mark North

Bridge Network Engineer
Highways \& Transport
Community and Environmental Services
Direct Dial Telephone No: 01603223804
Direct Fax No: 01603223305
E-mail: mark.north@norfolk.gov.uk

## Norfolk County Council

General enquiries: 03448008020 or information@norfolk.gov.uk
Website: www.norfolk.gov.uk

From: Abnormal Loads
Sent: 21 March 2018 08:56
To: ETD Bridges [pandt.bridges@norfolk.gov.uk](mailto:pandt.bridges@norfolk.gov.uk)
Subject: MOVING - NO DATE FW: Confirmation of Suitable Route - 314597 ABNORMAL LOAD

From: Steven Mangham [mailto:Steven.Mangham@collett.co.uk]
Sent: 20 March 2018 16:53
To: abloads.area6@kier.co.uk; roadspace.area6@kier.co.uk; Abnormal Loads [abnormalloads@norfolk.gov.uk](mailto:abnormalloads@norfolk.gov.uk); Abnormal Loads Contact (AbnormalLoadsContact@networkrail.co.uk) [AbnormalLoadsContact@networkrail.co.uk](mailto:AbnormalLoadsContact@networkrail.co.uk); abnormal.loads@canalrivertrust.org.uk; rsgbrb@jacobs.com
Subject: Confirmation of Suitable Route - 314597

Good Afternoon,

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If you could response in writing to steven.mangham@collett.co.uk that would be much appreciated.

Kind Regards,

## Steven Mangham

Consulting Team Manager/Renewables Project Manager
Collett \& Sons Ltd | Victoria Terminal | Albert Road | Halifax | HX2 ODF | UK
Tel: +44 (0)8456 255288 | Fax: +44 (0)8456 255244 |
Email: steven.mangham@collett.co.uk | Web: www.collett.co.uk


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## 11 APPENDIX 4 PILOT VEHICLE CONCEPT












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